

**Amendments to the Specification**

Please replace the paragraph beginning on page 5, line 17 with the following amended paragraph:

A permanent cathode suspension bar can also be fabricated by upsetting, whereby a suitable core is set inside the outer jacket so that by pressing the ends of the core, it may be ~~expanded~~ extruded very tight to the jacket at least at the important places i.e. at the ends. The temperature can be adjusted to favour the shaping of the copper as in drawing. Depending on the temperature used, a metallurgical contact between the jacket and the core can be made also by drawing or upsetting.